

Date: Tuesday, 8/7/2007 7:34:01 PM
 User: Jean-Luc Menard

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : HARNESS ASSEMBLY
Job Number : 33840	
Estimate Number : 12857	
P.O. Number :	Part Number : D412702107B
This Issue : 8/7/2007 S.O. No. :	Drawing Number : ICA D412-702 P79 R3
Prsht Rev. : NC	Project Number : N/A
First Issue : 1/1 Type : SMALL /MED FAB	Drawing Revision : 3
Previous Run : 32791	Material :
Written By : <i>JLM 07-08-07</i>	Due Date : 8/14/2007 Qty: 2 Um: Each
Checked & Approved By :	
Comment : est rev A 07.05.10 new issue EC	
Est Rev:B Removed Decal D3569 07-07-06 JLM	

Additional Product

Job Number:



ADD PART # to access

Seq. #: Machine Or Operation:

1.0 DC



Comment: DOCUMENT CONTROL
 type labels per PPP D412-702-107B CHG

2.0 D35733



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

ADAPTER

batch: *D32830*

MF 07-08- for Production

3.0 D3579046

SHOULDER HARNESS RH



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

SHOULDER HARNESS RH

batch: *B32561*

LC

4.0 K62

CLIP



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

CLIP

batch: *M104426*

LC

5.0 MS24693S272

Screw



Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s)

Screw

batch: *M104746*

LC

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Drawing Name: HARNESS ASSEMBLY

Job Number: 33840

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Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

AN960JD10LL

Washer



Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s)

Washer

batch: M19600 -

PO

Pro

7.0

MS21042L3

Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s)

Nut

batch: M104547 -

PO 7/14/2

8.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per dwg ICA D412-702 p.79

MF 07-08-10 -

2

9.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

Er 07/08/13 (2)

10.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-702-107B CHG001

Location: ST 249

PPP Rev: _____

Er 07/08/13 (2)

11.0

QC21

FINAL INSPECTION/W/O RELEASE



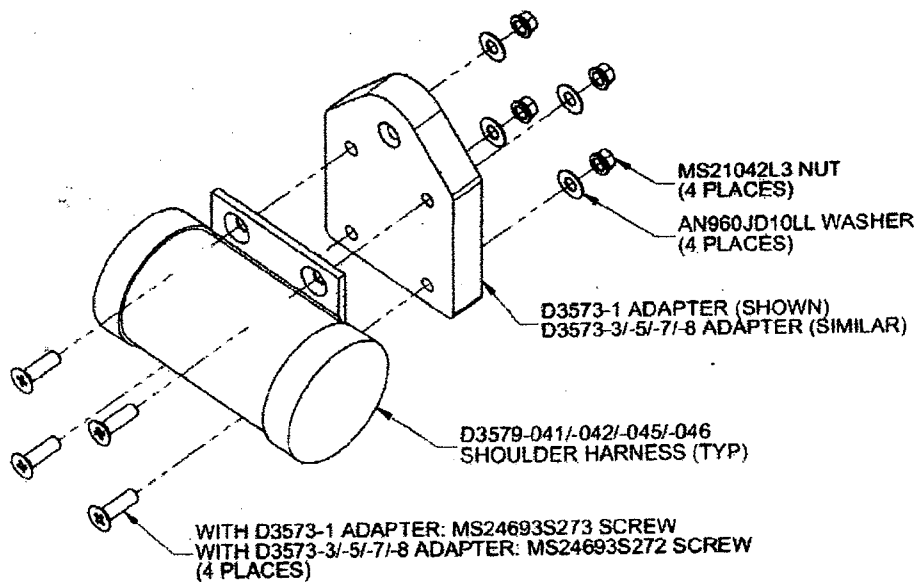
Comment: FINAL INSPECTION/W/O RELEASE

07.08.13

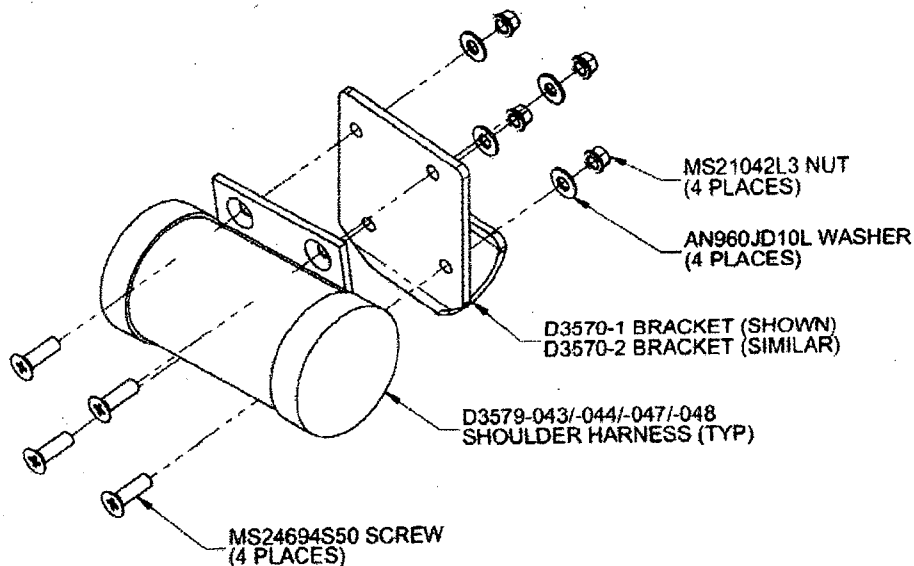
Job Completion



CY 07/08/13



**DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND
D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES**
(BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)



DETAIL 'L' D412-702-111A/-111B/-113A/-113B HARNESS ASSEMBLIES
(BELTS AND D3569-1/-2/-3 DECALS NOT SHOWN)

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
07/03/10	6	Put 1 decal D 3569-3 B 33715 with main adhesive sealant fast one 5200 Batch M 104524	MF	07-08-10			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries